

# Product Specifications

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since 1998

## Specifications: Denier -360/12 SD Mother Yarn

S.No.	Item	Unit	Specification	Data	Remarks
1	Actual Denier	gm	360 +- 7	360.0	
2	Elongation	%	60 +- 5	61.0	
3	Tenacity	g/den	4.9 +- 0.5	5.2	
4	Opu	%	0.7 +- 0.1	0.68	
5	Shrinkage	%	11.5 +- 0.5	11.7	
6	Uster	%	<1.5	1.25	
7	Doff Wt	kg	12	12	
8	Cross Section	Circular			

## Specifications: Denier -360/12 BRT Mother Yarn

S.No.	Item	Unit	Specification	Data	Remarks
1	Actual Denier	gm	360 +- 7	360.0	
2	Elongation	%	55 +- 5	56.0	
3	Tenacity	g/den	5 +- 0.5	5.4	
4	Opu	%	0.7 +- 0.1	0.70	
5	Shrinkage	%	11.5 +- 0.5	11.7	
6	Uster	%	<1.5	1.27	
7	Doff Wt	kg	12	12	
8	Cross Section	Circular			

## Specifications: Denier -140/72 BRT POY

S.No.	Item	Unit	Specification	Data	Remarks
1	Actual Denier	gm	140 +- 3	141.0	
2	Elongation	%	60 +- 5	59.5	
3	Tenacity	g/den	4.2 +- 0.5	4.5	
4	Opu	%	0.60 +- 0.1	0.60	
5	Shrinkage	%	8.5 +- 0.5	8.4	
6	Uster	%	<1.5	1.5	
7	Doff Wt	kg	12	12	
8	Cross Section	Circular			

## Specifications: Denier -320/16 Mother Yarn

S.No.	Item	Unit	Specification	Data	Remarks
1	Actual Denier	gm	322 +- 7	322.0	
2	Elongation	%	60 +- 5	60.5	
3	Tenacity	g/den	4.9 +- 0.5	5.2	
4	Opu	%	0.7 +- 0.1	0.69	
5	Shrinkage	%	11.5 +- 0.5	11.6	
6	Uster	%	<1.5	1.23	
7	Doff Wt	kg	14	14	
8	Cross Section	Circular			

## Specifications: Denier -240/12 SD Mother Yarn

S.No.	Item	Unit	Specification	Data	Remarks
1	Actual Denier	gm	242 +- 5	241.8	
2	Elongation	%	60 +- 5	60.5	
3	Tenacity	g/den	4.9 +- 0.5	5.3	
4	Opu	%	0.7 +- 0.1	0.68	
5	Shrinkage	%	11.5 +- 0.5	11.4	
6	Uster	%	<1.5	1.27	
7	Doff Wt	kg	12	12	
8	Cross Section	Circular			

## Specifications: Denier -240/12 BRT Mother Yarn

S.No.	Item	Unit	Specification	Data	Remarks
1	Actual Denier	gm	242 +- 5	242.0	
2	Elongation	%	55 +- 5	54.0	
3	Tenacity	g/den	4.9 +- 0.5	5.4	
4	Opu	%	0.7 +- 0.1	0.67	
5	Shrinkage	%	11.5 +- 0.5	11.3	
6	Uster	%	<1.5	1.25	
7	Doff Wt	kg	12	12	
8	Cross Section	Circular			